

Work Order ID 165514

Thursday, August 24, 2017 11:47:43 AM

165514

Page 1

Item ID: D2372 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Quick Release
 Start Date: 8/24/2017 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 8/30/2017 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: DAS Date: AUG 24 2017 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: 21 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***
9-89

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2372	B ✓								
100	Pick Kit	0.00							
100	PURCHASING					<u>10</u>			<u>all</u>
Packaging	Memo	0.00							<u>17-8-24</u>
Packaging									
110		0.00							
110						<u>10</u>			<u>all</u>
Small Fab	Memo	0.20							<u>17-8-24</u>
Small Fab	ASSEMBLE AS PER DWG								
120	QC5- Inspect part completeness to step on W/O	0.00							
120						<u>10</u>			<u>DAS</u>
QC	Memo	0.20							<u>38</u>
Quality Control									<u>9-89</u> AUG 24 2017

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Page 2

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo LOCATION : GA	0.00 0.10				10	AUG 28 2017	9-89 DAS	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 1.00							17/9/5 JF

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Thursday, August 24, 2017 11:47:46 AM

Page 1

165514

D2372

Required Date: 8/30/2017

Required Qty: 10.00

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2372-1 *D2372-1* Cam Lever		Manufactured	No			100	Each	10.0000	1	10	**	MLC 17-8-24	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		10							
					165007	10				10			
D3015-1 *D3015-1* Lock Nut		Manufactured	No			100	Each	63.0000	1	10	**	MLC 17-8-24	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST015		63							
					161501	63				10			
NAS1149F0463P *NAS1149F0463P* Washer		Purchased	No			100	Each	247.0000	1	10	**	MLC 17-8-24	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST262		247							
					m127832	247				10			